

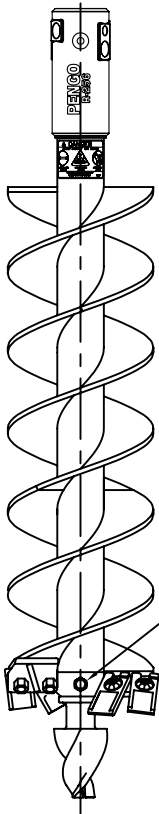
AGGRESSOR® CAST HEADS

How to install the Pengo® Aggressor® cast heads.



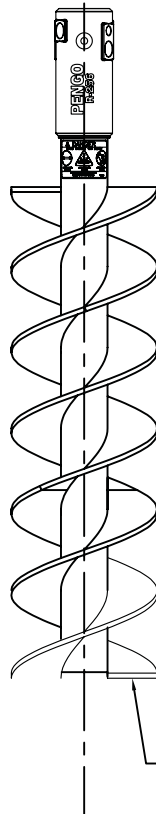
AGGRESSOR® CAST HEAD

Item	Description
137692	HEAD AUG [6-AR] CAST
137693	HEAD AUG [9-AR] CAST
137694	HEAD AUG [12-AR] CAST
137695	HEAD AUG [15-AR] CAST
137696	HEAD AUG [18-AR] CAST
137697	HEAD AUG [24-AR] CAST



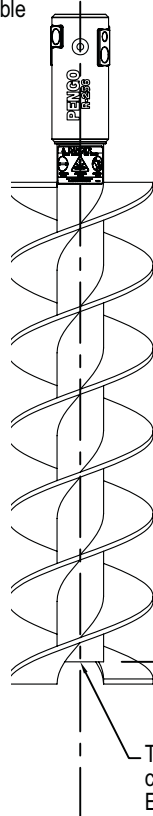
Torch off old shanks and TriFlow pilot adapter. Angle torch to remove shanks from bottom side of flight. Leave as much flight as possible

STEP 1



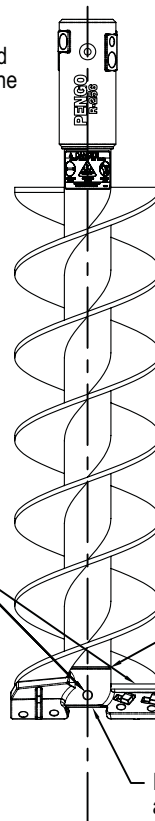
Grind flight edges. Flight edges should be parallel and inline with each other.

STEP 2



Torch and grind out center shaft flush. End of flight should be approx. 1-3/8" beyond end of center shaft.

STEP 3



Flight edge perpendicular to bolt hole.

Install cast head and weld all around.

STEP 4

There must be at least 2.00 [50.80] of clearance between weld seam and front edge of shank.

